## **Environmental Protection Layer (EPL)**

## Special Tools, Support Equipment, **Consumables, & Spare Parts**

Maintenance tasks for the CWU-111/P (EPL) include inflation/leak testing, inspection for cleanliness/damage, repair, and removal/replacement of damaged parts.

> The design faciliates easy routine maintenance such as sock, neck seal, and wrist seal replacement. Maintenance procedures are described in the IAE Technical Order 14P3-1-191.

> > Special tools, support equipment, consumables, and spare parts are needed for the various maintenance tasks associated with the procurement and issuance of the EPL. See reverse for a list of each item with its associated part number.





The CWU-111/P (EPL) is currently fielded to the United States Air Force F-22 pilots.

> For more information or questions regarding procurement, please contact: Info@tiax-llc.com.

Neck Seal

**Replacement Jig** 

**Restrainer Mesh** 



Wrist Seal

**Replacement Jig** 

Thermocouple

x 2" Platen

3" x 5" Platen

3/4" Hook & Loop MVP Seam Tape Double-Coated Seam Tape



Replacement Neck Seal



**Replacement Wrist Seal** 

## **EPL Support Equipment**

**EPL Spare Parts** 





Heat Press



| EPL – Special Tools  |   |   |  |
|--|---|---|--|
| Part Number  | NSN   | Nomenclature  | Use  |
| TXF240007-A-XS<br>TXF240007-A-S<br>TXF240007-A-M<br>TXF240007-A-L<br>TXF240007-A-XL<br>TXF240007-A-XXL | XS - 8475-01-699-1593<br>S - 8475-01-6991781<br>M - 8475-01-699-1786<br>L - 8475-01-699-1788<br>XL - 8475-01-699-1790<br>XXL - 8475-01-699-1792 | EPL Restrainer Mesh (6 sizes)   | Prevents EPL stretch panels from over expansion during<br>inflation/leak testing |
| TXF240009-A  | Pending   | EPL Wrist Seal Replacement Jig  | Provides work surface when heating EPL wrist seal for replacement                |
| TXF240010-A  | Pending   | EPL Neck Seal Replacement Jig   | Provides work surface when heating EPL neck seal for<br>replacement              |
| TXF240011-A  | Pending   | 2 by 2-inch platen  | EPL Neck Seal Replacement  |
| TXF240012-A  | Pending   | 3 by 5-inch platen  | EPL Repairs  |
| DK8  | 3610-01-600-8131  | Label Printing Press (Heat Press)   | Appy heat to EPL for repairs   |
| EA11A  | Pending   | Thermocouple Reader   | Verify temperature of heat press   |
| EPL – Support Equipment  |   |   |  |
| Part Number  | NSN   | Nomenclature  | Use  |
| TXF240006-A  | Pending   | EPL Leak Test Kit   | Tools and equipment for inflation/leak testing the EPL                           |
| 445703   | 6685-01-588-4791  | Digital Thermometer   | EPL testing  |
| EPL – Consumables  |   |   |  |
| Part Number  | NSN   | Nomenclature  | Use  |
| A-A-55126  | N/A   | Fastener, Hook, 3/4 inch, Black, Type II, Class 1   | EPL Neck Seal cord lock repair   |
| A-A-55126  | 8315-00-066-5054  | Fastener, Loop, 3/4 inch, Black, Type II, Class 1   | EPL Neck Seal cord lock repair   |
| TXF240014-A  | Pending   | Tape, Seam, Moisture Vapor Permeable (MVP),<br>1 inch                                     | Seal EPL Sock seam after sock attachment/replacement;<br>repair holes/tears      |
| TXF240015-A  | Pending   | Tape, Seam, Double-Coated, 7/8 inch   | Repair holes/tears in double-coated stretch fabric                               |
| A-A-59826  | N/A   | Thread, Nylon, TEX 70, Twisted, Bonded,<br>Multiple Cord, Type II, Class A, Size E, Black | Attach EPL Socks to garment  |
| EPL – Spare Parts  |   |   |  |
| Part Number  | NSN   | Nomenclature  | Size   |
| TXF240001-A  | 8475-01-696-6411  | Replacement Neck Seal   | One size   |
| TXF240002-A-S<br>TXF240002-A-M<br>TXF240002-A-L  | S – 8475-01-694-5941<br>M – 8475-01-696-8419<br>L – 8475-01-696-8420  | Replacement Wrist Seal (3 sizes)  | Small, Medium, Large   |
| TXF240003-A  | 8475-01-697-7515  | Replacement Wrist Seal  | Customizable   |



